STALWART

OPERATION MANUAL

Blood Bank Refrigerator

SBR-658

VERSION: 2017-8



(SBR-658)

The image shown here is indicative only.

If there is inconsistency between the image and the actual product, the actual product shall govern.

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Note:

Thank you for your choose and use of Our medical refrigerator and freezer. For your safe and convenient use and reasonable maintenance of the device, please read this manual carefully and keep it properly for future reference.

Due to the update of the device, there may have differences between the functions mentioned in this manual and the final device, please in kind prevail.

Please contact Our if any points in this manual is unclear or if there are any inaccuracies.

The content of this manual are subject to change without notice.

Precautions for safe operation

Cautions and warnings

Important safety regulations have been listed in this manual, please read carefully before use and follow the items when operation. Our is not responsible for any damages of the device or hurts of the user due to improper operations mentioned in this manual.

Please follow the cautions and regulations listed in this manual to avoid possible injury of the operator. Precautions are illustrated in the following way:



Failure to observe CAUTION signs could result in injury to personnel and damage to the unit and associated property.

WARNING

Failure to observe WARNING signs could result in a hazard to personnel possibly resulting in serious injury or death.

Symbol shows:

- This symbol means "CAUTIONS"
- This symbol means "WARNING", the operation is prohibited.
- This symbol means the operation must be followed.
- The cable is 3-wire with earthed plug(grounded). Do not cut or remove the earthed foot of the plug. After the placement of the device, please ensure the plug is well connected with the socket, otherwise it may cause fire.
- Use a power supply outlet with ground(earth) to prevent electric shock. If the power supply outlet is not grounded, it will be necessary to install a ground wire by qualified engineers.
- Make sure a dedicated power source is used as indicated on the rating label attached to the unit.

 Install a over-load and leak breaker on the power supply side.
- Do not drill on the walls of the cabinet, otherwise it may cause problems of the cooling performance.
- Do not use the unit outdoors. Current leakage leakage or electric shock may result if the unit is exposed to rain water.
- Only qualified engineers or service personal should install the unit. The installation by unqualified

personal may cause electric shock or fire.

- Install the unit on a sturdy floor. If the floor is not strong enough or the installation site is not adequate, this may result in injury from the unit falling or tipping over.
- Never install the unit in a humid place or a place where it is likely to be splashed by water. Deterioration of the insulation may result which could cause current leakage or electric shock.
- Never install the unit where acid or corrosive gases are present as current leakage or electric shock may result due to corrosion.
- Never install the unit in a flammable or volatile location. This may cause explosion or fire.
- Do not insert metal objects such as a pin or a wire into any vent, gap or any outlet for inner air circulation. This may cause electric shock or injury by accidental contact with moving parts.
- Always disconnect the power supply when repair or maintenance of the device to prevent electric shock and injury.
- Ensure you do not inhale or consume medication and aerosols from around the unit when maintenance. These maybe harmful to your health.
- Never splash water directly onto the unit as this may cause electric shock or short circuit.
- Never disassemble, repair, or modify the unit by yourself. Any such works carried out by an unauthorized person may result in fire or injury due to a malfunction.
- Disconnect the power supply if there is something wrong with the device. Continued abnormal operation may cause electric shock or fire.
- When removing the plug from the power supply outlet, grip the power supply plug, not the cord. Pulling the cord may result in electric shock or fire by short circuit.
- Never damage or break the plug. Do not sure the plug if it is damaged. This may cause fire or electric shock.
- When power off, wait 5 minutes or above before connect the device to the power again to prevent compressor damage.
- The disposal of the unit should be accomplished by appropriate personnel. Always remove doors to prevent accidents such as suffocation.
- Do not touch any electrical parts such as the plug or any switches with a wet hand. This may cause electric shock.
- Make sure to check the setting temperature when starting up operation after the power failure or power off. A change of set temperature may cause damage to contents.
- Do not put a container with water or heavy articles on the unit. It may cause injury if the articles fall.
 Current leakage or electric shock may be resulted from the deterioration of insulation by spilled water.
- Do not climb onto the device or do not put articles on the device. This may cause injury by tipping or damage to the unit.
- Wear anti-freeze gloves when you take out articles from the device. Handing frozen contents or the inside walls with naked hands may cause frostbite.
- Wear gloves when repair and maintenance to prevent the operator from injured by sharp edge or

corner.

- Always disconnect the plug before moving the device or when the unit is not used for long periods. This may cause fire or electric shock.
- If the device do not installed with SMS or remote alarm system, keep it monitored by workers. Or the contents may be damaged by high temperature because of non-founded device error.
- Adjust the setting temperature within the allowed setting temperature range if necessary. Attention to the required specified storage temperature of the contents when adjust the setting temperature, or it may cause damage to the contents.
- Lock the keyboard after operation if the thermostat of the device has keyboard lock function to prevent damage of the contents from wrong operation.
- Do not try to break the password to enter factory setting menu, any unauthorized operation in the factory setting may cause abnormal working of the device or damage.
- Increase the inspection and maintenance frequency when the service time of the device is above it's life time.
- Sollow the cautions and warnings mentioned in this manual and the labels on the device when operation. Or it will be dangerous or cause performance degradation.
- The device do not discharge chemicals , wastes and liquid.
- The device do not related to the life time of the contents.
- The device is not a disposable product, disinfection and aseptic free.
- Patients do not control or affect the usage of the device.
- The device does not extract any substances from the patients; patients do not close to or touch the device in any way.
- The device do not direct contact with or store any biological materials.
- The device can not be used for inspection, measurement and analysis.
- The device can not be used for mixing and crushing.
- The device can not improve the storage state or activity of the contents.
- The device cannot be used for instant freezing, only can be used to store organs, materials and products without full life form, the temperature should be similar with the setting temperature and should be packaged or loaded in container.
- The device can not be used for disinfection or sterilization.
- The device is not sealed and vacuumed, can not be used for isolate radiation.
- ∇ The device cannot be used to store poisonous, radioactive and epidemic products.
- Do not put foreign matters into door interval, or it will cause cold air leakage, frost, condensation and cooling performance degradation.
- Do not put your hand into the cooling and control system to avoid electric shock.
- Do not put products with high humidity in the device. This will cause frost in the cabinet and cooling

performance degradation.

- Do not put products with high temperature in the device. This will cause inside temperature increase quickly and may cause damage to other stored products.
- Operators are not allowed to enter into the cabinet, especially child. This may cause serious injury or death to personnel. If the unit is to be stored unused in an unsupervised area for an extended period, ensure that children do not have access and that doors cannot be closed completely.
- Never store volatile or flammable substances in this unit. This may cause explosion or fire.
- Never store corrosive substances in this unit. This may lead to damage to the inner components or electric parts.
- Do not put glass bottles or cans into the cabinet since they may be broken by frozen contents and cause injury.
- Service life of the device: 8 years. Production date: see bar-code

Safe moving

- Do not use block clamp forklift when moving the device. Use forklift to move the device before unpacking.
- The device is equipped with casters(some small models do not have), push the device when moving it after remove the package.
- See Secure Beautiful Security Securi

Safe using

- When the device is working, the round of the door may become hot. This is the normal working of the heater to avoid condensation, not failure.
- Before storing products, please ensure the inside temperature is reached the requirement temperature. Put few items at a time to avoid sudden temperature increase.
- The displayed temperature is the test current temperature of the sensor location inside the chamber. Although the freezing temperature is different at each position inside the chamber, it gradually approaches the real temperature.
- The device is not a thermostatic equipment, the current inside temperature will keep fluctuating within a reasonable range.
- Do not clean the unit with scrubbing brushes, acid, thinner, solvents powdered soap, cleanser or hot water. These agents can scratch the paint or cause it to peel. Plastic and rubber parts can be easily damaged by these materials, especially solvents. When a neutral detergent is used to clean the unit, wipe off the neutral detergent with a wet cloth.
- Do not open and close the door too fast. This will cause problems when open the door again or the door can not be closed tightly.

- Do not open the door frequently, the interval is better more than half an hour. This will help to avoid frost on evaporator and the inside panel.
- It's better to close the door within 1 minutes after open the door. Clean the water on door seal before close the door to ensure good sealing performance.
- Keep the door opened for long period of time, the hot air will enter the cabinet and cause high temperature alarm, please try to reduce the time and frequency of door opening.

Do not touch freezing products directly with your hand when take them out. This will cause cold injury.

- If any electric leakage or electric shock happened, please cut off the power immediately.
- After first installation or moving the device, keep it stand for 6 hours at least before turn on.
- To increase the service life of the device, save the energy and ensure the safety of the storage products, please set the temperature within the recommended setting temperature range.
- If the device do not work after been turned on for 2 to 3 hours, please cut off the power and contact us or our authorized distributors immediately.
- Clean the condenser or condenser filter net every 3 months, to ensure the good performance of the device.
- When an alarm or other fault occurs, please refer to the operation manual and solve the problems according to the displayed alarm code. Do not repair the device by yourself if the fault remains, please contact the authorized service engineer immediately.
- Only authorized service engineers can open the electric cabinet, do not open it by yourself.
- The device have memory functions, it will keep working depending on the final setting mode before power failure.

Installation

Installation site

This unit is a precision machine. When select a location to install this unit, keep the following conditions for perfect performance.

- 1. The recommended ambient temperature is 10~32°C, it's better to install the device in air-conditioned room and the ambient temperature is below 28°C. The cooling efficiency will decrease rapidly when the ambient temperature is over 32°C. If the ambient temperature keeps over 32°C for long times, it may cause damage or reduce the service life of the compressor.
- 2. Required environment humidity: <80% RH. The humidity should lower than 57% RH if the highest ambient temperature is 32°C.
- 3. Elevation: <2000m.
- 4. Sturdy, level floor

Install the unit on a sturdy floor to avoid excessive vibration and noise.

5. Away from heat-emitting appliance

Avoid installing the unit near heat-emitting appliances such as heaters. Heat can cause modification of materials and inefficient refrigeration.

6. Out of direct sunlight

Installing the unit in direct sunlight may cause malfunctioning and may shorten the life of the unit.

7. Dry area

Avoid placing the unit in a damp area, for example, near a water faucet or sink.

8. Clean area

Avoid placing the unit where chemicals are stored or gases are produced. Also avid areas where there is a great deal of dust.

9. Well-ventilated area

Leave at least 30cm of clearance between the wall and the unit for better ventilation and heat dissipation.

10. Be sure to ground the unit

Grounding to prevents electric shock which occurs when the electrical insulation of the unit becomes insufficient.

11. Fixing of the device

After finished the installation, adjust the casters or adjustable feet to fix the device.

• Caution:

The device(especially the cryogenic device) has special requirement of the using environment. If the device can not work normally because of the unsatisfactory installation environment, please move the device to available installation site.

Power

Onnect the unit to a power source as indicated on the rating label attached to the unit. Any non-standard input voltage, power and cable may cause electric parts damage or fire. The acceptable input voltage is between 187V to 242V, automatic voltage regulator should be installed with the device for adaption if the input voltage is over this range. If the power cable needs to be lengthened, the cross section of the extended wire should not be smaller than 2mm², the length should not be longer than 3m when length the power cable.

○ Warning:

Make sure of use a plug with earth provision and to ground the unit to prevent the electric shock in the event of the current leakage. Never ground the device through a gas pipe, water main, telephone line or lighting rod. Such grounding may cause electric shock in the case of an incomplete circuit. Keep the plug accessible and make it easy to unplug the power when emergency.

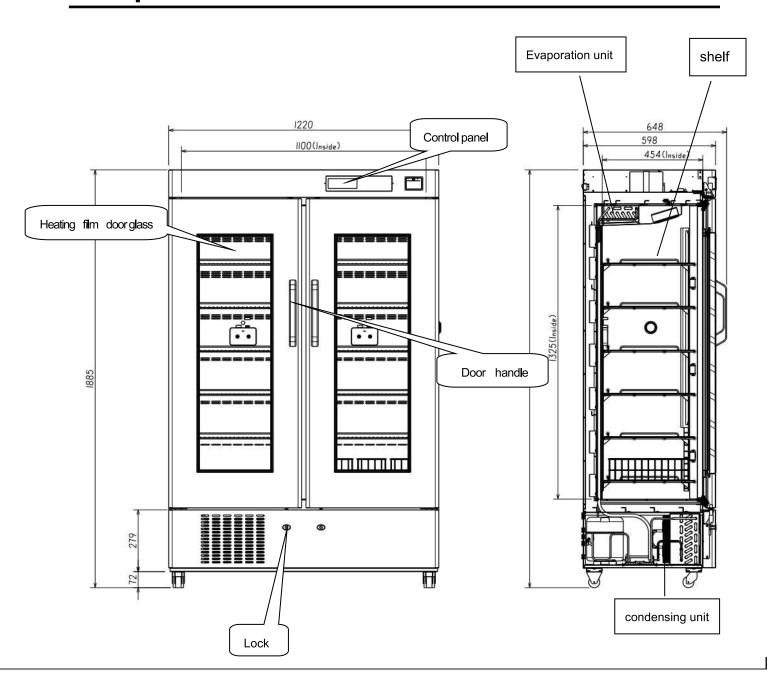
Proper operation for first use

- 1. Remove packing and let the freezer compartment air out with the door open(If there is).
- 2. Install the shelves and close the doors(If there is).
- 3. Keep the device stand for 6 hours at least before turn on
- 4. Connect the power cable to the power supply and turn on the power switch.
- 5. Set the desire desired temperature.
- 6. Cool down to the desired temperature.
- 7. Put products into the device.

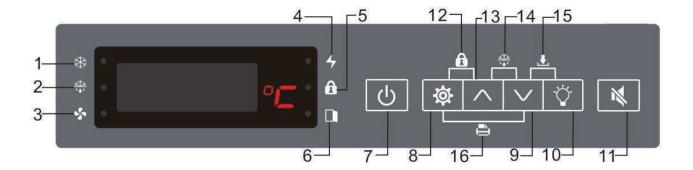
Product features

- 1.Micro-processor thermostat.
- 2. Multiple safe protections(delay protection for compressor, high temperature protection for compressor)
- 3. Suitable for low temperature storing goods in hospitals, epidemic prevention stations, research institutes, etc.
- 4. Easy-using door handle for user's convenient operation.
- 5. Appearance, color and pattern, please see the device.
- 6. The device can not store living creatures, flowers and the products which are strict with the storing temperature.

Components



Temperature setting



- 1 refrigeration state
- 2 defrost state
- 3 fan state
- 4 power supply status
- 5 lock keyboard
- 6 door open
- 7 power switch
- 8 Set
- 9 down
- 10 light switch
- 11 mute
- 12 key lock (combination key)
- 13 up
- 14 defrost (combination key)
- 15 download (combination key)
- 16 print (combination key)

Notes: High temperature alarm≥6°C, low temperature alarm ≤2°C. Do not change the settings when normal use, if necessary, please contact the authorized distributors.

Parameter setting

Serial No.	Keys Operation Display				
1		Displays the inside temperature			
2	Press the Set key for 3 seconds	Displays that the initial set value is 2°C and twinkles			
3	Press the Up-regulation key	Figure increases			
4	Press the Down-regulation key	Figure decreases			
5		Figure is 4°C			
6	Press the Set key for 3 seconds	Saves the user settings and displays the inside			
		temperature			

When the blood bank refrigerator is powered on, the display shows the current temperature value in the box. If you need to readjust the first layer of parameters, for example, the original data storage interval DCG is 10min, and now it needs to be adjusted to 15min, please follow the steps below:

Keys Operation	Display
	Displays the inside temperature
Press the Set key 🤯 >5 Seconds	PS1 is displayed and flashes
Press the Up-regulation key Or Press the Down-regulation key	Select the first layer parameter option that needs to be modified until DCG appears
Press the Set key 🌣	Enter specific value adjustment
Press the Up-regulation key Or Press the Down-regulation key	Change the value from the original value from 10 to 15
Press the Set key 🌣 5 seconds	Save user settings, display the temperature inside the box
	Press the Set key >5 Seconds Press the Up-regulation key Or Press the Down-regulation key Press the Set key Press the Up-regulation key Or Press the Down-regulation key

Note: After setting the parameters, it is best to perform the same operation to check whether the settings are accurate.

The first level parameter list:

Code	Description	type	Min	Max	Unit	Default
tE	Temperature query entry	Α			°C	
SJ	Time parameter selection	Α			-	
DAg	Data storage interval	А	1	999	-	10
Pt	Print interval	А	1	999	Min	30

Print button

When normal display, press print button 🖹 for 5 seconds to print the current temperature.

When normal display, press + for 3 seconds to check the current time, then press + for 1 seconds to return to normally display.

Notes: If you need help, please contact the authorized distributors.

Alarm code

Alarm Code	Cause			
Hi	High temperature alarm			
Lo	Low temperature alarm			
Pd	Refrigerator power failure alarm			

Adjust method of printing time

Print time management

In order to save the temperature in the cabinet, the printer needs to be turned on every once in a while to print the current time and temperature.

Parameter	Describe	Min	Max	Unit	Default
Pt	Print time setting	0	999	Min	5

print time setting

In order to save the temperature in the cabinet, the printer needs to be turned on every Pt time (unit Min) to print the current time and temperature.

 \triangleright Pt = 0, not work

➤In normal, press the print key for 5S, the controller prints the current temperature, and the digital tube displays "P"

Time view and setting

If the controller is not used for a long time, the time should be readjusted according to the following methods.

- >press the print key and down the key for 3 seconds at the same time, and the LCD screen flashes in minutes.
- Press the print button to select the adjustment content (minutes, hours, dates, months, years)
- >Press up or down to adjust the time
- ▶ Press the set button for 3 seconds to save the set time and exit the time setting mode.

Note:If there is no key within 60S, it will return to normal display and the time setting will not be saved.

Adjust method of printing time

1.Print time management

In order to save the temperature in the cabinet, the printer needs to be turned on every once in a while to print the current time and temperature.

Parameter	rameter Describe		Max	Unit	Default
Pt	Print time setting	0	999	Min	5

1.1print time setting

In order to save the temperature in the cabinet, the printer needs to be turned on every Pt time (unit Min) to print the current time and temperature.

>Pt = 0, not work

➤In normal, press the print key for 5S, the controller prints the current temperature, and the digital tube displays "P"

1.2Time view and setting

If the controller is not used for a long time, the time should be readjusted according to the following methods.

- >press the print key and down the key for 3 seconds at the same time, and the LCD screen flashes in minutes.
- >Press the print button to select the adjustment content (minutes, hours, dates, months, years)
- >Press up or down to adjust the time
- >Press the set button for 3 seconds to save the set time and exit the time setting mode.

Note:If there is no key within 60S, it will return to normal display and the time setting will not be saved.

Factory setting

Parameter	Description	Unit	Default	Note
/0	Measuring stability of sensors	-	4	
/1	Display temperature sensor 2 correction	°C	0	
/2	Display temperature sensor 1 correction	°C	0	
/3	Cabinet temperature alarm sensor correction	°C	-2	
/4	Control sensor correction	°C	-2	
/5	Condenser sensor correction	°C	-	
St	Setting temperature	°C	4	
r1	Min. setting temperature	°C	3	

r2	Max. setting temperature	°C	5	
rd	Compressor stop delay	°C	0.8	Compressor will stop at St-rd
ru	Compressor start delay	°C	0.4	Compressor will start at St+ru
c0	Compressor delay after power on	Min	3	
c1	Min. Stop time of compressor	Min	0	
c4	Compressor work time when control sensor failure	Min	30	
c5	c5 Compressor stop time when control sensor failure			
AL	Low temperature alarm	°C	2	
AH	High temperature alarm	°C	6	
AC	Condenser high temperature alarm	°C	70	
Ad	Temperature alarm delay	Min	10	
AE	Condenser alarm delay	Min	0	
AS	Alarm delay after power on	Min	120	
AO	Alarm delay of door open		120	
F0	Fan control type	-	0	
Pt	Print time setting	Min	5	

Maintenance

Cleaning

- 1. Clean the unit once a month. Regular cleaning keeps the unit looking new.
- 2. Use a dry cloth to wipe off small amounts of dirt on the outside and inside of the unit and all accessories. If the unit is very dirty, use a neutral detergent. After cleaning, wipe away the cleaner completely with a cloth washed in clean water.
- 3. Never pour water onto or into the unit. Doing so can damage the electric shock or short circuit.
- 4. The compressor and other mechanical part are completely sealed. This unit requires absolutely no lubrication. There is a fan behind the compressor, so be very careful if you stick your hand into this part of the unit.
- 5. Check the filter mentioned in this manual and clean it as necessary(except free-service type). A dusty filter may cause temperature rise or failure.

• Caution:

Do not touch the condenser directly when the filter is removed for cleaning. This may cause injury by hot surface

Defrosting of inside wall

1. Frost and ice may appear on the inner chamber panel, it will cause gaps between the body and door seal and bad cooling performance. You should remove the frost or ice on the inner chamber once a month according to the following steps:

• Caution:

Do not defrost inside walls using a knife, ice pick, screwdrivers or other sharp tools. There are pipelines for cooling behind the walls. Be careful not to damage the lines as this could cause a breakdown.

- 2. Take out and transfer all the contents to another freezer or container which contains liquid CO2, liquid N2, or dry ice.
- 3. Switch off the power supply.
- 4. Open the door and remove the inner lid.
- 5. The water remaining in the freezer compartment should be wiped up.
- 6. After cleaning is completed, restart the operation according to the procedure.
- 7. Put back the articles into the sufficiently cooled freezer compartment.

Trouble shooting

If the unit malfunctions, check out the following before calling for service.

No refrigeration

- 1. The power is not supplied.
- 2. The voltage is too low. (In this case, call an electrician.
- 3. The breaker is free.

Poor refrigeration

- 1. The ambient temperature is high.
- 2. The door is not shut tightly(ice and frost near door seal will possibly cause poor sealing).
- 3. The set temperature in the controller is not set properly.
- 4. The freezer is in the direct sunlight.
- 5. There is any heating source near the freezer.
- 6. You put too many unfrozen articles into the freezer compartment.

Noise

- 1. The freezer is not stable.
- 2. There is anything touching the frame.
- 3. It is the first operation after shutdown.
- 4. High temperature loads this freezer, and sometimes causes a noise. Accordingly when the temperature lowered, the noise ceases.
- 5. Check the noise comes from compressor or not.(the noise of this device's compressor is bigger than domestic refrigerator).
- 6. It is the first operation after shutdown. The fast cooling will cause the noise of cooling shrinkage from the spare parts.

• Caution:

If the problem remains after check the device according to the mentioned steps. Please contact us or our authorized distributors.

Disposal of the device

○ Warning:

If the unit is to be stored unused in an unsupervised area for an extended period ensure that children do not have access and doors cannot be closed completely. Always remove doors to prevent accidents such as suffocation.

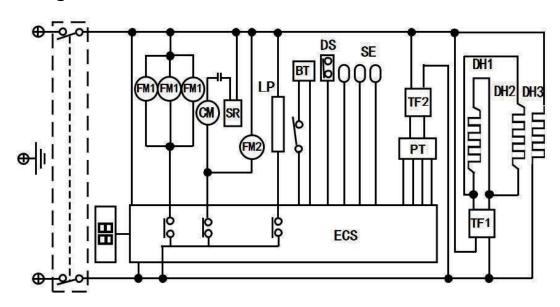
The disposal of the unit should be accomplished by appropriate personnel. The package and the device use environment friendly material, no poisonous or harmful substances.

Technical data

Performance

Model	Climate type	Temp. Range (°C)	Capacity (L)	Voltage /frequency	Refrigerants	Exterior dimension (mm)
SBR-658	SN/N	4 ± 1	658	220V∼/50Hz	R134a	1220*648*1885

Circuit diagram



PT=Printer

LP= lamp

BT=Battery

CM=Compressor

DS=Door switch

FM2= Condensing fan power supply

DH2= Middle beam heating wire

DH3=Heating wire of middle beam

TF2=Switch

ECS=Thermostat

TF1= Transformer

SR=Startup relay

FM1= Evaporating fan

DH1= Heater for door

SE= Temperature sensor

Packing list

Operation Key Blood box		Blood box	Limit piece	Shelf	Buckle
1	2	36	2	12	48